

SOLID SURFACE WASH TROUGH

With SGL Vanity Unit Underframe & End Panels

MODEL

SLDFVB

Gentworks



Taps are not included and are shown for illustrative purposes only

Wash Trough Key Features

- Available in 1200mm (2 User) & 1800mm (3 User)
- Elegant white gloss finish
- Seamless, joint-free construction
- Contoured base for modern aesthetic and effective drainage
- Built-in rear upstand prevents water runoff onto walls
- Multiple waste outlets – no need for unhygienic overflow holes
- Premium Solid Surface Material

Vanity Unit Key Features

- Constructed from 12mm Solid Grade Laminate (SGL)
- Completely impervious to water and moisture
- Includes sturdy timber underframe for enhanced support
- Supplied in adult (850mm) and infant (700mm) heights
- Choice of panel colours
- Supplied with end panels
- Polished black, radiused edges

A cost-effective bundle featuring our popular solid surface wash trough and vanity unit – ideal for high-traffic areas such as schools, nurseries, and commercial washrooms.

Wash Trough:

Manufactured from 14mm thick premium solid surface material, combining durability with a sleek, modern design. Solid surface is a robust blend of polymer resins, marble, and limestone, finished with a high-quality white gloss gel coat for a smooth, non-porous surface that resists stains, yellowing, and bacterial growth.

Designed for practicality and longevity, this trough is also repairable—light scratches and marks can be easily buffed out. Tap holes are not pre-drilled, allowing flexibility to suit your preferred tap style (installer can drill on-site).

Vanity Unit:

Manufactured from 12mm Solid Grade Laminate (SGL), also known as Compact Grade Laminate, this unit is exceptionally durable and impact-resistant, ideal for high-traffic washrooms. The timber underframe supports the heavy solid surface wash troughs with ease, while front access panels keep pipework concealed and accessible for maintenance. Unlike standard laminate with a wooden core, SGL is completely water-resistant, ensuring long-lasting performance and appearance.

Vanity Panel Colour Options:



F0074 FH Pastel Grey
(Standard panel colour matches carcass on all models)



0077 FH Charcoal
(Option exclusive to adult height)



0717 FH Atlantic Blue
(Option exclusive to Infant height)

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SOLID SURFACE WASH TROUGH

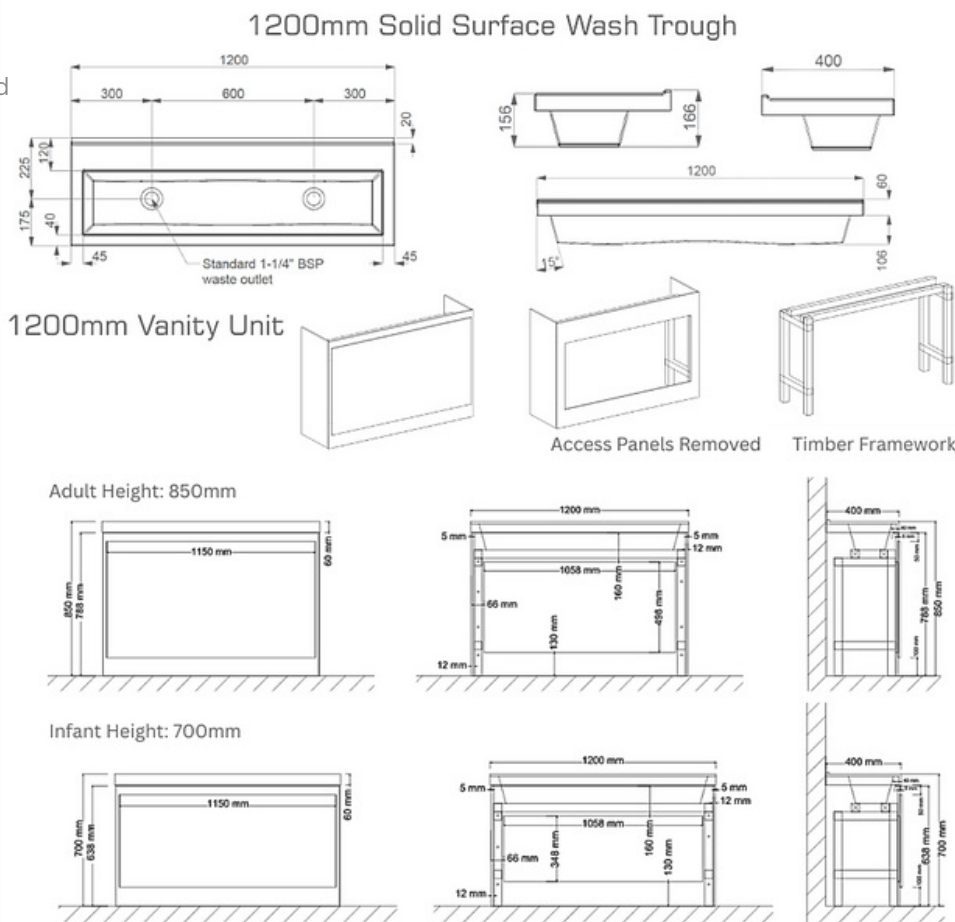
With SGL Vanity Unit Underframe & End Panels

MODEL

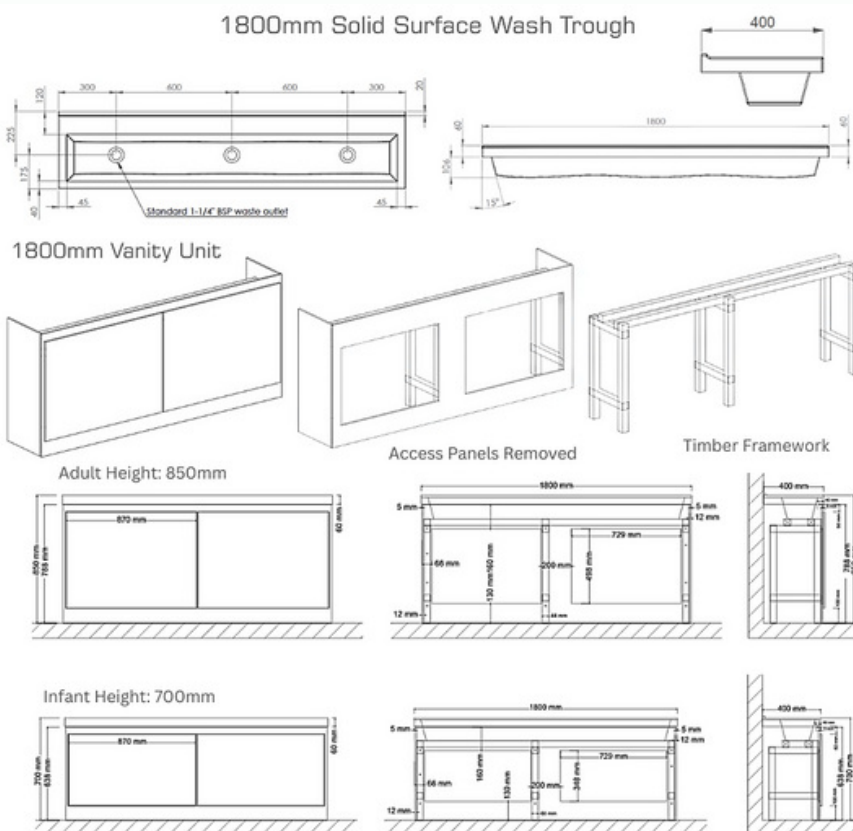
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The wash trough must be securely bonded to the timber frame and fixed to the wall either through the frame or using rust-proof metal brackets (not supplied). Appropriate fixings must be used for the wall type.



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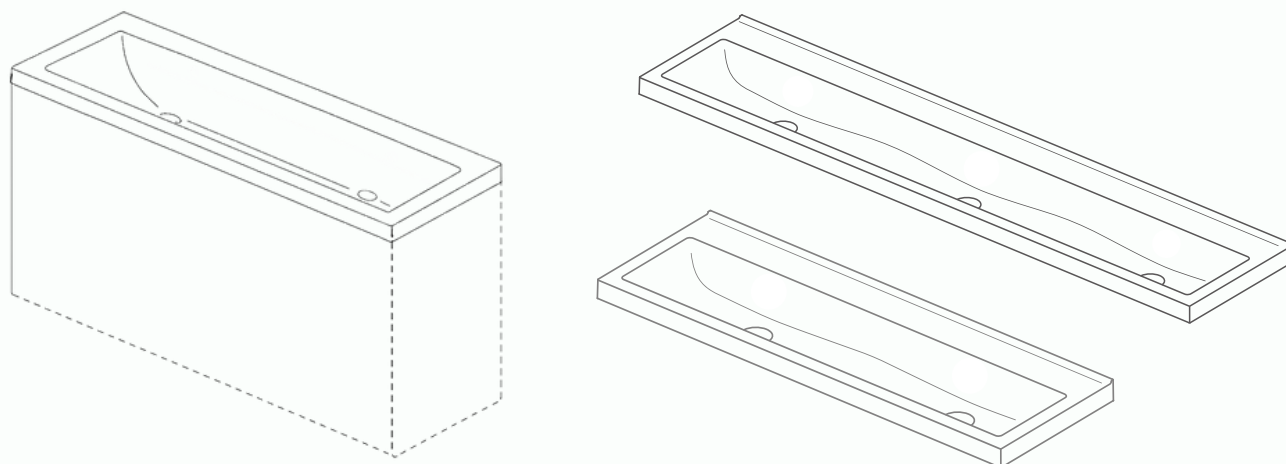
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04/25

Due to ongoing product development details are subject to change without notice

INSTALLATION AND MAINTENANCE INSTRUCTIONS



Storage & Handling

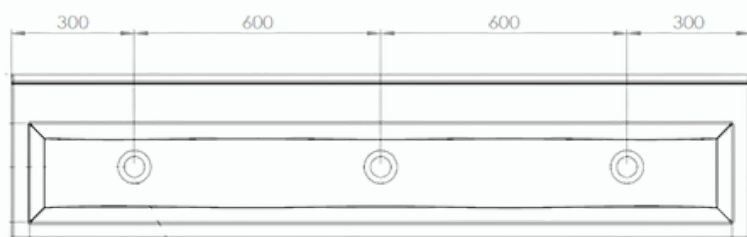
The wash trough is heavy and fragile when not installed. It must be stored flat on its pallet, kept in its box, and protected from any impact. Air bubbles and imperfections on the non-visible underside are normal and result from the casting process. Before disposing of the packaging, drilling tap holes, or starting installation, check that the wash trough is in good condition. Claims for damage made after tap hole drilling or installation may not be accepted.

Drainage and Waste Connections

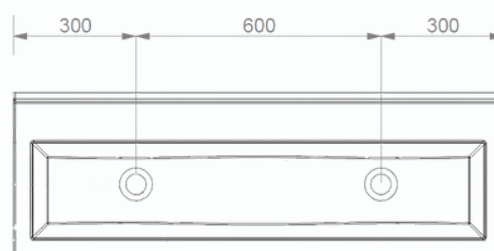
The 1200mm wash trough requires two waste connections and is supplied with two 32mm chrome unslotted wastes. The 1800mm version requires three waste connections and comes with three 32mm chrome unslotted wastes.

Tap Hole Drilling

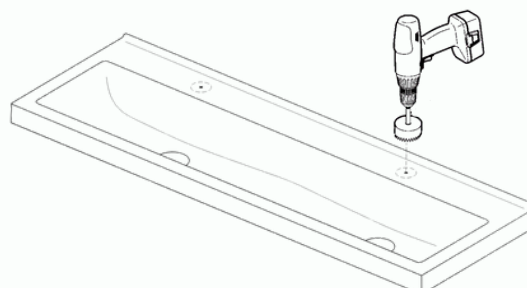
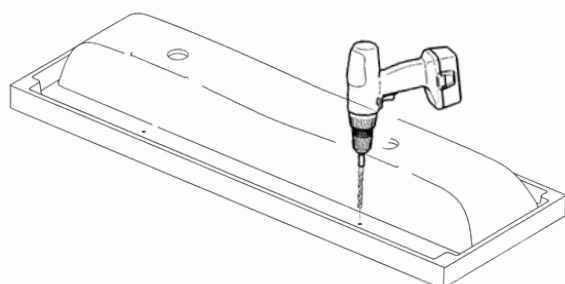
1800mm



1200mm



⚠ Place the wash trough on a soft surface to prevent scratches, chips, or marks during drilling and installation.



INSTALLATION AND MAINTENANCE INSTRUCTIONS

Tap Hole Drilling Continued

- Place the wash trough face down on a soft surface, such as a carpet or blanket, to protect it from scratches, chips, or marks during drilling and installation. Avoid hard surfaces that could cause damage.
- Determine the number and size of tap holes required:
 - Usually 35mm for monobloc mixer taps
 - Usually 28mm for single-feed taps
- Tap spacing for single taps (not suitable for tap pairs):
 - 300mm from each end
 - 600mm between
 - If you wish to install pairs of taps, please refer to: www.gentworks.co.uk/About-Tap-Holes-for-Wash-troughs.html
- Using a sharp 5mm HSS drill bit, drill a pilot hole through the tap deck at each required position. Always wear the correct PPE when using power tools.
- Carefully turn the wash trough over so that the top faces upwards.
- Using the pilot holes as a guide, drill from the top side with a high-quality diamond-tipped or bi-metal hole saw of the correct diameter:
 - Drilling from the top ensures any chipping occurs on the underside.
 - Drill at low speed with light pressure to avoid overheating or binding.
 - Ensure you drill straight and take care to prevent the drill chuck from scratching the surface.

Gentworks SGL Vanity Unit Fixing Requirements

Securely bond the wash trough to the timber frame, then fix it to the wall through the timber frame or with rust-proof metal brackets (not supplied). Use appropriate fixings for the wall type. Seal the joint between the trough and wall with silicone for a watertight finish.



Cleaning and Maintenance of the Solid Surface Wash Trough

- The visible surface of is protected by a 0.5mm gelcoat.
- Clean with normal liquid detergent — do not use abrasive cleaners.
- Polish occasionally with a good quality surface polish (e.g., Countertop Magic or similar car care products).
- Avoid exposure to acids, ammonia, drain cleaners, dyes, or chlorine.
- Light scratches or fading can be restored by polishing and waxing.
- Deeper scratches can usually be polished out using 1200-grit wet sandpaper and automotive polishing compounds (e.g., T-Cut or Farecla G3).
- Repair kits are available for more serious damage, or a hard surface repair technician can carry out a professional repair.