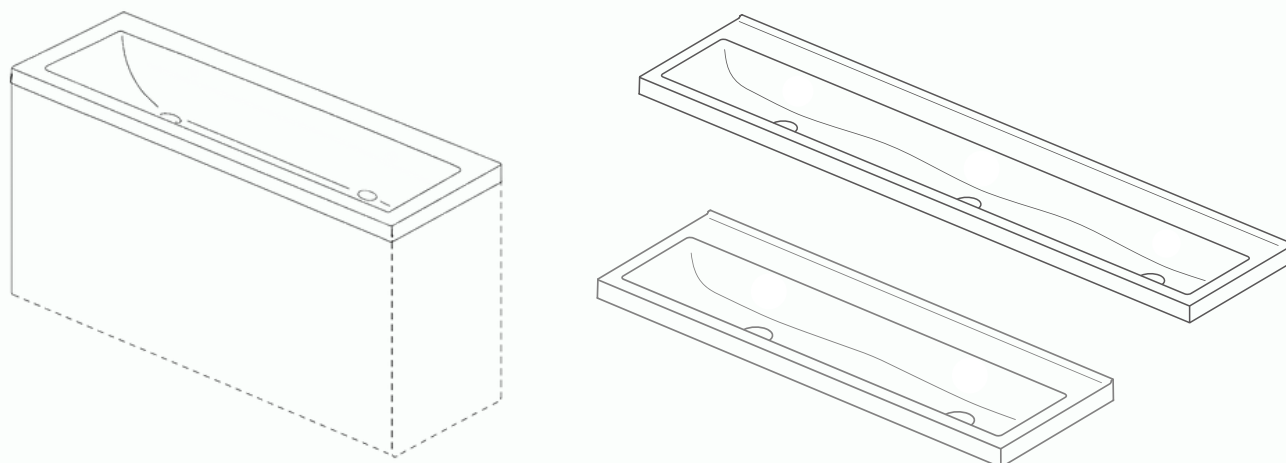


INSTALLATION AND MAINTENANCE INSTRUCTIONS



Storage & Handling

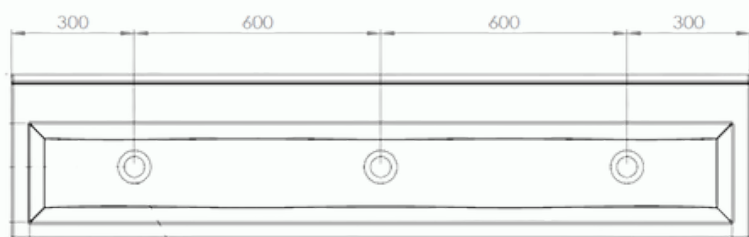
The wash trough is heavy and fragile when not installed. It must be stored flat on its pallet, kept in its box, and protected from any impact. Air bubbles and imperfections on the non-visible underside are normal and result from the casting process. Before disposing of the packaging, drilling tap holes, or starting installation, check that the wash trough is in good condition. Claims for damage made after tap hole drilling or installation may not be accepted.

Drainage and Waste Connections

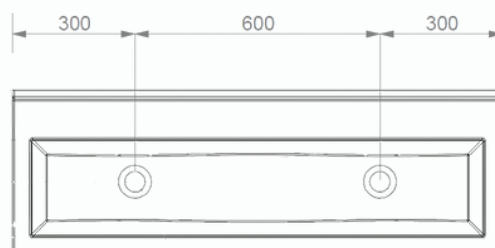
The 1200mm wash trough requires two waste connections and is supplied with two 32mm chrome unslotted wastes. The 1800mm version requires three waste connections and comes with three 32mm chrome unslotted wastes.

Tap Hole Drilling

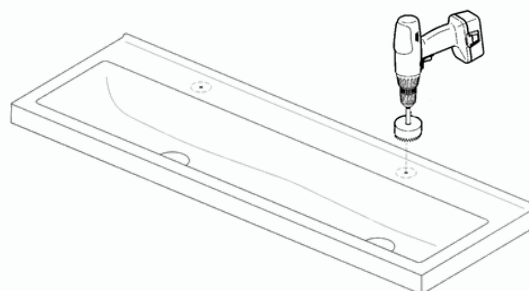
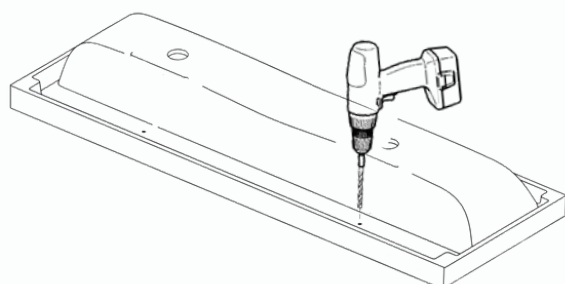
1800mm



1200mm



⚠ Place the wash trough on a soft surface to prevent scratches, chips, or marks during drilling and installation.



INSTALLATION AND MAINTENANCE INSTRUCTIONS

Tap Hole Drilling Continued

- Place the wash trough face down on a soft surface, such as a carpet or blanket, to protect it from scratches, chips, or marks during drilling and installation. Avoid hard surfaces that could cause damage.
- Determine the number and size of tap holes required:
 - Usually 35mm for monobloc mixer taps
 - Usually 28mm for single-feed taps
- Tap spacing for single taps (not suitable for tap pairs):
 - 300mm from each end
 - 600mm between
 - If you wish to install pairs of taps, please refer to: www.gentworks.co.uk/About-Tap-Holes-for-Wash-troughs.html
- Using a sharp 5mm HSS drill bit, drill a pilot hole through the tap deck at each required position. Always wear the correct PPE when using power tools.
- Carefully turn the wash trough over so that the top faces upwards.
- Using the pilot holes as a guide, drill from the top side with a high-quality diamond-tipped or bi-metal hole saw of the correct diameter:
 - Drilling from the top ensures any chipping occurs on the underside.
 - Drill at low speed with light pressure to avoid overheating or binding.
 - Ensure you drill straight and take care to prevent the drill chuck from scratching the surface.

Mounting Requirements

The wash trough must be installed on a fully supporting frame or base unit. The base framework must also be securely fixed to the wall using appropriate fixings for the wall type. Gentworks offers suitable vanity units in adult and infant heights, with a choice of panel colours. If using a third-party base, follow the manufacturer's instructions. The 1200mm trough weighs around 28kg and the 1800mm around 35kg, so ensure adequate support. Additional corner fixings can be used for third-party units if needed, but are not required with Gentworks vanity units.



Cleaning and Maintenance

- The visible surface is protected by a 0.5mm gelcoat.
- Clean with normal liquid detergent — do not use abrasive cleaners.
- Polish occasionally with a good quality surface polish (e.g., Countertop Magic or similar car care products).
- Avoid exposure to acids, ammonia, drain cleaners, dyes, or chlorine.
- Light scratches or fading can be restored by polishing and waxing.
- Deeper scratches can usually be polished out using 1200-grit wet sandpaper and automotive polishing compounds (e.g., T-Cut or Farecla G3).
- Repair kits are available for more serious damage, or a hard surface repair technician can carry out a professional repair.